

Reference Material Certificate

117/02

Aluminium Base (Type of Standard)
Al pure (99.99-99.95% Al), Set 110

Certified Values

Element	Mass content [%]	Uncertainty [%]
Silicon (Si)	0.0162	± 0.0008
Iron (Fe)	0.0155	± 0.0007
Copper (Cu)	0.0020-0.0024	± 0.0002
Manganese (Mn)	0.0010	± 0.0002
Magnesium (Mg)	0.0020	± 0.0002
Chromium (Cr)	0.0013	± 0.0001
Nickel (Ni)	0.0016	± 0.0002
Zinc (Zn)	0.0013	± 0.0002
Titanium (Ti)	(0.003)	
Silver (Ag)	0.0003	± 0.0001
Arsenic (As)	(0.0002)	
Boron (B)	(0.0013)	
Barium (Ba)	0.00014	± 0.00006
Beryllium (Be)	0.00056	± 0.00005
Bismuth (Bi)	0.0032	± 0.0005
Calcium (Ca)	(0.0002)	
Cadmium (Cd)	0.0006	± 0.0001
Cerium (Ce)	0.0022	± 0.0002
Cobalt (Co)	0.0014	± 0.0001
Gallium (Ga)	0.0014	± 0.0002
Mercury (Hg)	0.0004	± 0.0001
Indium (In)	0.0007	± 0.0001
Lanthanum (La)	0.0012	± 0.0001
Lithium (Li)	0.00006-0.00011	± 0.00003
Sodium (Na)	0.00030-0.00045	± 0.00005
Phosphorus (P)	0.0005	± 0.0002
Lead (Pb)	0.0022	± 0.0003
Antimony (Sb)	0.0003	± 0.0001
Tin (Sn)	0.0022	± 0.0002
Vanadium (V)	0.0017	± 0.0004
Zirconium (Zr)	0.0022	± 0.0003

The uncertainty reported is the result of standard deviation of all results multiplied with a factor of two and represents approximately the 95% confidence interval.

Values in brackets () are not certified but given for information only.

This certified reference material has elements with a range. Individually certified values for those elements are available on S-certificates only.

Manufacturing

This standard is produced using six strand hot top vertical continuous casting out of single melt.

Homogeneity

Homogeneity testing is performed by means of spark emission spectroscopy. Tests involve making multiple measurements on individual samples taken at regular intervals along the entire length of each cast rod. Depending on the mass content of the element, the relative standard deviation of multiple measurements between discs or within one disc is typically found between 0.3% - 1% for alloying and other elements and 0.5% - 5% for trace elements.

Analysis

The values listed in this analysis certificate are the results of multiple analyses performed in our chemical analysis laboratory which is an accredited test facility for aluminium alloys according to the international standard ISO 17025. The analyses are based on established wet chemical procedures.

Description of Sample

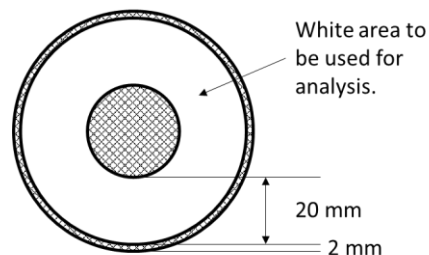
This reference material is available in the form of discs (approx. \varnothing 60 x 27 mm).

Intended use and Stability

This certified reference material is primarily intended for use in spark optical emission spectroscopy. Other applications are X-ray fluorescence spectrometry (XRF) and classical wet chemical procedures. The minimum sample size for wet chemical analysis is 0.2g. The material will remain stable for the period given below (certification validity) if it is stored in a dry and clean environment at room temperature.

Instructions for Use

Calibration measurements should be made within a ring between 2mm and 22mm from the edge of the CRM face. For wet chemical analysis chips have to be prepared by turning or milling of the sample surface.



Traceability

Traceability of the certified mass contents to the SI (Système International d'Unités) is ensured by calibration using certified standard solutions or pure metals or substances of known stoichiometry.

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Certificate version 003: 04-Jan-2022
This certificate is valid until: Feb-2086