SUISSE TECHNOLOGY PARTNERS

Reference Material Certificate

122/02

Aluminium Base (Type of Standard)
Al pure (99.95-99.8% Al), Set 120

Certified Values

Element	Mass content [%]	Uncertainty [%]
Silicon (Si)	0.039	
Iron (Fe)	0.053	
Copper (Cu)	0.014	
Manganese (Mn)	0.015	
Magnesium (Mg)	0.016	
Chromium (Cr)	0.016	
Nickel (Ni)	0.016	
Zinc (Zn)	0.015	
Titanium (Ti)	0.015	
Silver (Ag)	0.015	
Beryllium (Be)	0.0003-0.0005	
Bismuth (Bi)	0.015	
Calcium (Ca)	0.0007-0.0011	
Cadmium (Cd)	0.005	
Cobalt (Co)	0.005	
Gallium (Ga)	0.016	
Lithium (Li)	0.00005-0.00010	
Sodium (Na)	0.0001-0.0002	
Phosphorus (P)	0.003	
Lead (Pb)	0.0046	
Tin (Sn)	0.011	
Vanadium (V)	0.015	
Zirconium (Zr)	0.013	

This certified reference material has elements with a range. Individually certified values for those elements are available on S-certificates only.

Manufacturing
This standard is produced using six strand hot top vertical continuous casting out of single melt.

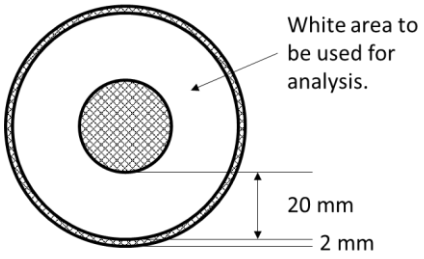
Homogeneity
Homogeneity testing is performed by means of spark emission spectroscopy. Tests involve making multiple measurements on individual samples taken at regular intervals along the entire length of each cast rod. Depending on the mass content of the element, the relative standard deviation of multiple measurements between discs or within one disc is typically found between 0.3% - 1% for alloying and other elements and 0.5% - 5% for trace elements.

Analysis
The values listed in this analysis certificate are the results of multiple analyses performed in our chemical analysis laboratory. The analyses are based on established wet chemical procedures.

Description of Sample
This reference material is available in the form of discs.

Intended use and Stability
This certified reference material is primarily intended for use in spark optical emission spectroscopy. Other applications are X-ray fluorescence spectrometry (XRF) and classical wet chemical procedures. The minimum sample size for wet chemical analysis is 0.2g. The material will remain stable for the period given below (certification validity) if it is stored in a dry and clean environment at room temperature.

Instructions for Use
Calibration measurements should be made within a ring between 2mm and 22mm from the edge of the CRM face. For wet chemical analysis chips have to be prepared by turning or milling of the sample surface.



Traceability
Traceability of the certified mass contents to the SI (Système International d'Unités) is ensured by calibration using certified standard solutions or pure metals or substances of known stoichiometry.

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Date of certification: 1987
Certificate version 002: 31-Mar-2020
This certificate is valid until: Dec-2062